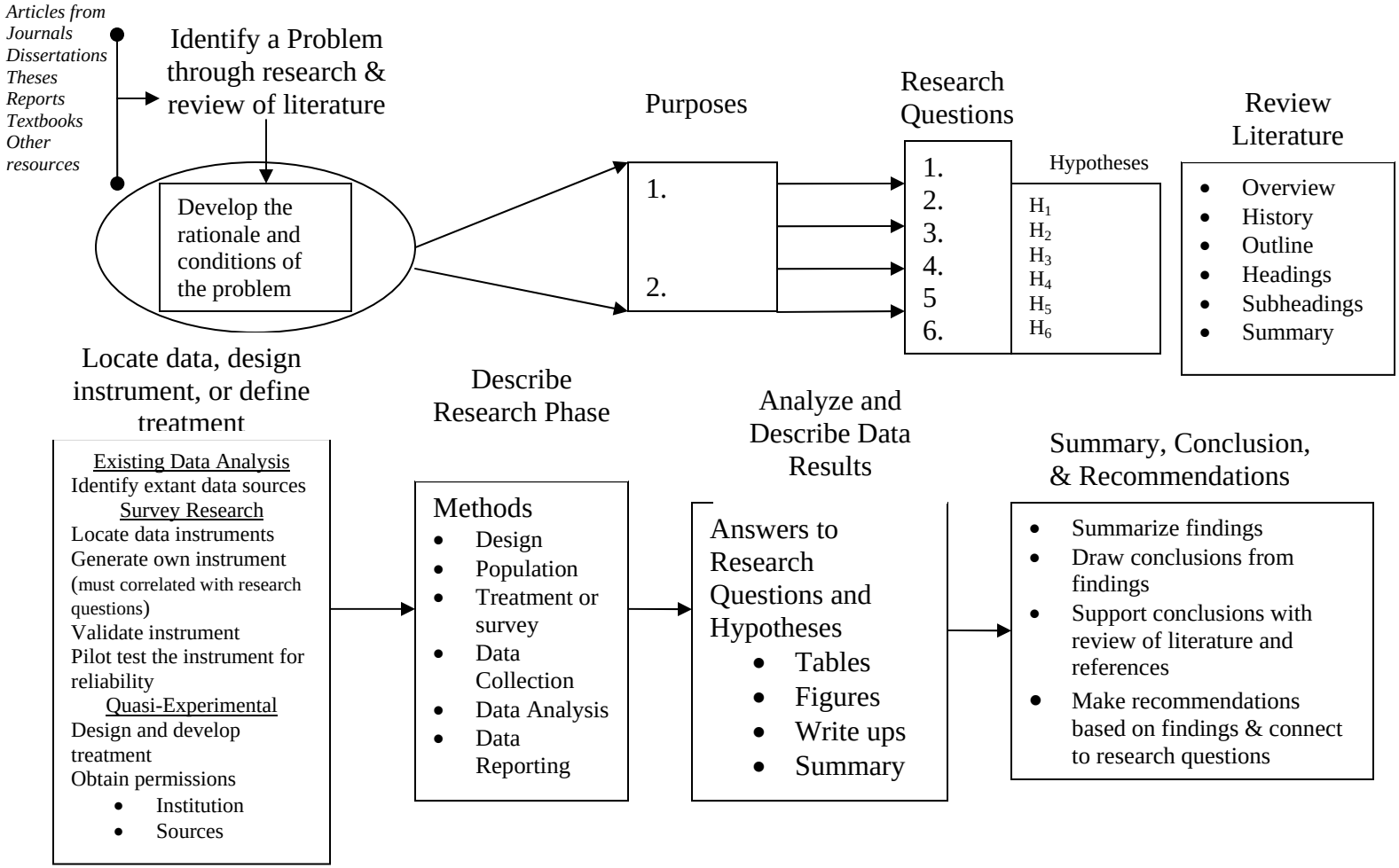The Graduate Research Process